

ETA-Danmark A/S Göteborg Plads 1 DK-2150 Nordhavn Tel. +45 72 24 59 00 Internet www.etadanmark.dk Authorised and notified according to Article 29 of the Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011



European Technical Assessment ETA-20/1088 of 2023/11/23

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:

Astro Intu Mastic

Product family to which the above construction product belongs:

Fire Stopping and Sealing Product:

Penetration Seals

Manufacturer:

Astroflame (fireseals) Limited Unit 8 The IO Centre Stephenson Road Segensworth, Fareham Hampshire PO15 5RU

Manufacturing plant:

E055

This European Technical Assessment contains:

27 pages including 3 annexes which form an integral part of the document

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of: EAD 350454-00-1104, September 2017.

This version replaces:

The ETA with the same number issued on 2020-12-09

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full [except the confidential Annex(es) referred to above]. However, partial reproduction may be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

I. SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of the product

- 1) Astro Intu Mastic is an acrylic based sealant used to form a penetration seal around insulated or uninsulated metallic pipes and electrical cables, to reinstate the fire resistance performance of wall and floor constructions where they have been provided with apertures for the penetration of services.
- 2) Astro Intu Mastic is supplied in liquid form contained within 310 ml & 380 ml cartridges, 600 ml foils or in 5, 10, 20 or 25 litre tubs. The sealant is gunned or trowelled into the aperture in or between the separating element/elements to a specified depth using various backing materials.
- 3) Certain seals require Astro Thermal defense wrap in addition, used to insulate the service. The Astro Thermal defense wrap is a 6 mm thick foil faced ceramic based insulation material, installed externally to the Astro Intu Mastic sealant as detailed in Annex A.
- 4) The applicant has submitted a written declaration that Astro Intu Mastic does not contain substances which have to be classified as dangerous according to article 59 (1, 10) of the Regulation (EC) No 1907/2006 (REACH).
 - In addition to the specific clauses relating to dangerous substances contained in this European technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.
- 5) The use category of Astro Intu Mastic in relation to BWR 3 (Hygiene, health and environment) is IA2

2 Specification of the intended uses of the product in accordance with the applicable European Assessment Document (Hereinafter EAD): EAD 350454-00-1104

Detailed information and data is given in Annex A.

- 1) The intended use of system Astro Intu Mastic is to reinstate the fire resistance performance of flexible and rigid wall constructions and rigid floor constructions where they are penetrated by insulated or uninsulated metallic pipes and electrical cables.
- 2) The specific elements of construction that the system Astro Intu Mastic may be used to provide a penetration seal in, are as follows:

a. Flexible walls: The wall must have a minimum thickness of 75 mm and comprise

steel studs or timber studs* lined on both faces with minimum 1 layer

of 12.5 mm thick boards.

b. Rigid walls: The wall must have a minimum thickness of 75 mm and comprise

concrete, aerated concrete or masonry with a minimum density of

 650 kg/m^3 .

c. Rigid floors: The floor must have a minimum thickness of 150 mm and comprise

aerated concrete or concrete with a minimum density of 650 kg/m³.

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period.

- 3) The System Astro Intu Mastic may be used to provide a penetration seal with specific single insulated metal pipes, uninsulated metal pipes and with specific electrical cables, single or in a bundle (for details see Annex A).
- 4) Apertures in the separating element shall be maximum Ø 350 mm or 300 x 300 mm. The annular space/gap around the services shall be infilled with Astro Intu Mastic sealant and in some cases utilising various backing materials. For full details, see Annex A.
- 5) The provisions made in this European Technical Assessment are based on an assumed working life of the Astro Intu Mastic of 25 years, provided that the conditions laid down in the product datasheet for the packaging/transport/ storage/installation/use/repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.
- 6) Type X: Intended for use in conditions exposed to weathering and all lower classes.

^{*} no part of the penetration seal may be closer than 100 mm to a stud, the cavity must be closed between the penetration seal and the stud, and minimum 100 mm of insulation of class A1 or A2 according to EN 13501-1 must be provided within the cavity between the penetration seal and the stud.

3 Performance of the product and references to the methods used for its assessment

Product-type: Intumescent sheet	Intended use: Penetration Seal						
Essential characteristic	Product performance						
BWR 2 Safe	BWR 2 Safety in case of fire						
Reaction to fire	No performance assessed						
Resistance to fire	Annex A						
BWR 3 Hygiene, h	ealth and environment						
Air permeability	Annex B						
Water permeability	No performance assessed						
Content, emission and/or release of dangerous	Use categories: IA2						
substances	Declaration of manufacturer						
BWR 4	Safety in use						
Mechanical resistance and stability	No performance assessed						
Resistance to impact/movement	No performance assessed						
Adhesion	No performance assessed						
Durability	Type X						
BWR 5 Prote	ction against noise						
Airborne sound insulation	Annex C						
BWR 6 Energy economy and heat retention							
Thermal properties	No performance assessed						
Water vapour permeability	No performance assessed						

4 ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO ITS LEGAL BASE

According to the decision 1999/454/EC – Commission Decision of date 22nd June 1999 on the procedure for attesting the conformity of construction products pursuant to Article 20(2) of Council Directive 89/106/EEC as regards fire stopping, fire sealing and fire protective products, published in the Official Journal of the European Union (OJEU) L178/52 of 14/07/1999, (see https://eur-lex.europa.eu/oj/direct-access.html) of the European Commission¹, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table(s) applies (apply).

Product(s)	Intended use(s)	Level(s) or class(es)	System(s)
Fire stopping and Fire Sealing Products	For fire compartmentation and/or fire protection or fire performance	Any	1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark A/S prior to CE marking

Issued in Copenhagen on 2023-11-23 by

Thomas Bruun

Managing Director, ETA-Danmark

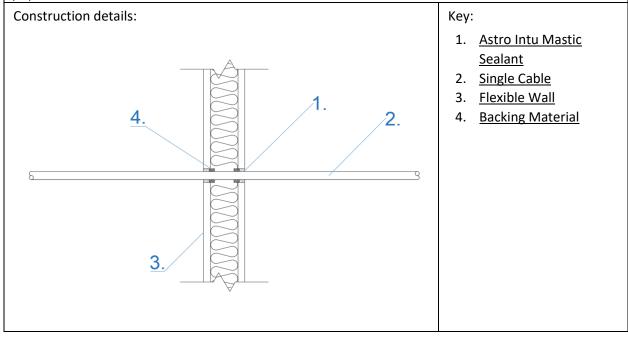
¹ Official Journal of the European Communities L178/52 of 14/7/1999

ANNEX A – Resistance to Fire Classification – Astro Intu Mastic

A.1 Flexible and rigid wall constructions with wall thickness of minimum 75 mm

A.1.1 Double sided penetration seal with cables

Penetration Seal: Cables (single) fitted centrally within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).



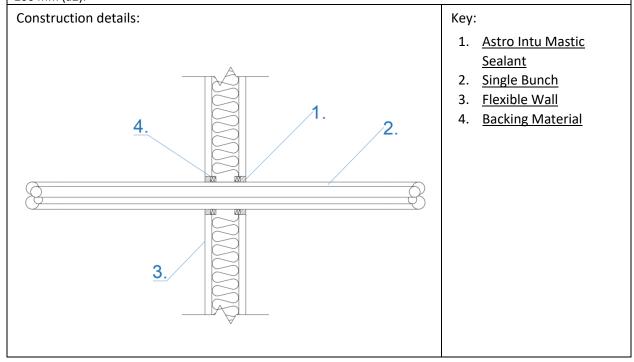
A.1.1.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Classification
D1 cable*	10	100 Ø	PE backing rod, glass wool, stone wool or ceramic wool	E 60, EI 45
B cable*	12	25 Ø	Stone wool or ceramic wool (10 mm 45kg/m³)	E 90, EI 60

^{*} As defined in EN 1366-3: 2009, Annex A

A.1.2 Double sided penetration seal with cables bunches

Penetration Seal: Cables bunches fitted centrally within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).

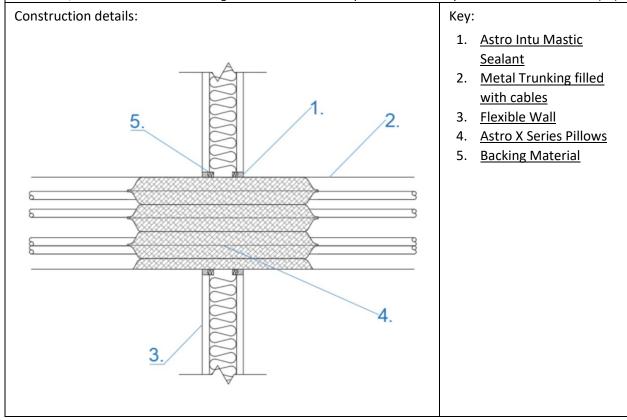


A.1.2.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Classification
Telecoms cables ≤21 mm Ø in cable bunch ≤100 mm Ø	10	120 Ø	PE backing rod, glass wool, stone wool or ceramic wool	E 60, EI 45

A.1.3 Double sided penetration seal with cable trunking

Penetration Seal: Cables trunkings filled with cables penetrating through an aperture through a flexible or rigid wall construction. The aperture is filled with S-Line Pillows and sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).

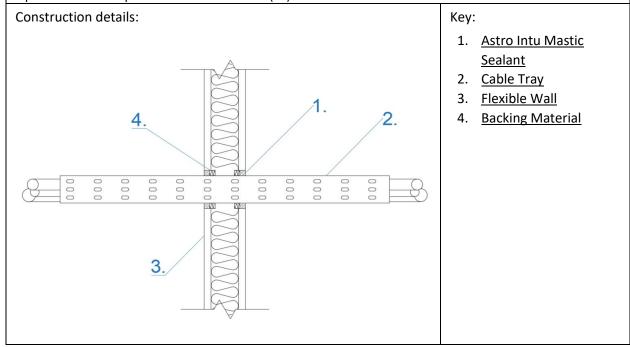


A.1.3.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification
Steel trunking up to 150 mm x 150 mm	10	170 x 170	PE backing rod, glass wool, stone wool or ceramic wool	0	E 60, EI 20
Steel trunking up to 50 mm x 50 mm	10	70 x 70	PE backing rod, glass wool, stone wool or ceramic wool	0	E 60, EI 45

A.1.4 Double sided penetration seal with cable trays

Penetration Seal: Cables trays with cables penetrating through a flexible or rigid wall construction and sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).



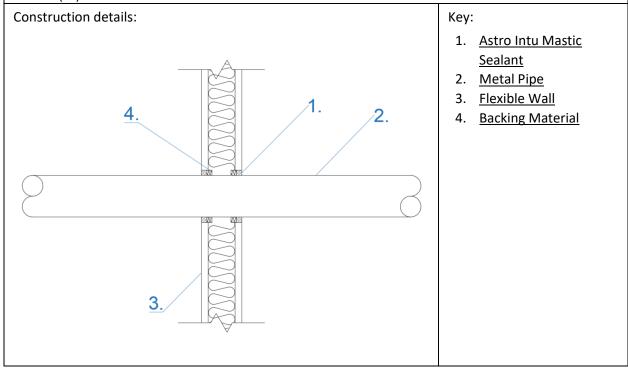
A.1.4.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification
Steel cable tray ≤450 mm wide loaded with cables ≤21 mm Ø + C1, C2, C3 cables*	10	470 x 100	PE backing rod, glass wool, stone wool or ceramic wool	0	E 60, EI 20
Steel cable tray ≤450 mm wide loaded with cables ≤21 mm Ø + C1, C2, C3 cables*with insulation ≤40 mm thick ≤45kg/m³, ≤400 mm either side of the wall (L/I)	10	470 x 100	PE backing rod, glass wool, stone wool or ceramic wool	0	EI 45

^{*} As defined in EN 1366-3: 2009, Annex A

A.1.5 Double side penetration seal with metallic pipes

Penetration Seal: Metallic pipes (single) fitted centrally within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).

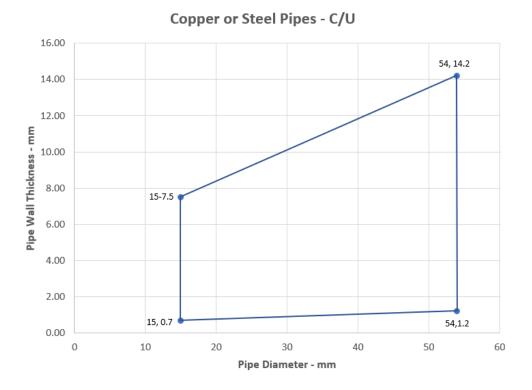


A.1.5.1

Penetration Service	Depth (mm)	Annular (mm)	Backing Material	Classification								
Copper pipe ≤15 mm diameter/ 0.7-14.2 mm wall thickness				E 90 C/U, C/C, EI 60 C/U, C/C								
Copper or Steel pipe 15-54 mm diameter/ 1.2-14.2 mm wall thickness*	12	5-10	Stone wool or ceramic wool	E 90 C/U, C/C								
Steel pipe 15 mm diameter/ 1-14.2 mm wall thickness	12	12	12	12		12	12	12	1	3-10	(≥10mm ≥45kg/m³)	EI 90 C/U, C/C
Steel pipe 15-76 mm diameter/ 2-14.2 mm wall thickness*				E 90 C/U, C/C, EI 20 C/U, C/C								
Steel pipe 325 mm diameter/ 17.5 mm wall thickness, insulated with stone wool ≥40 mm thick, ≥45kg/m³ (LI) min. 400 mm length to both faces	10	25 (0 distance from aperture edge)	PE backing rod, glass wool, stone wool or ceramic wool	E 60 C/U, C/C, EI 30 C/U, C/C								

^{*} See below graphs for interpolated pipe sizes and permitted wall thicknesses

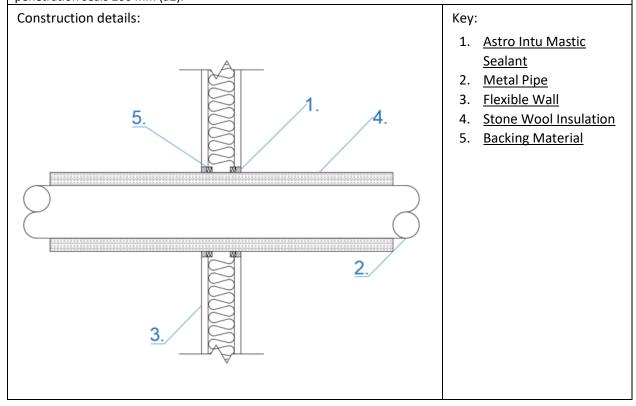
Page 12 of 27 of European Technical Assessment 20/1088 issued on 2023-11-23





A.1.6 Double side penetration seal with insulated metallic pipes

Penetration Seal: Insulated metallic pipes (single) fitted at any position within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).



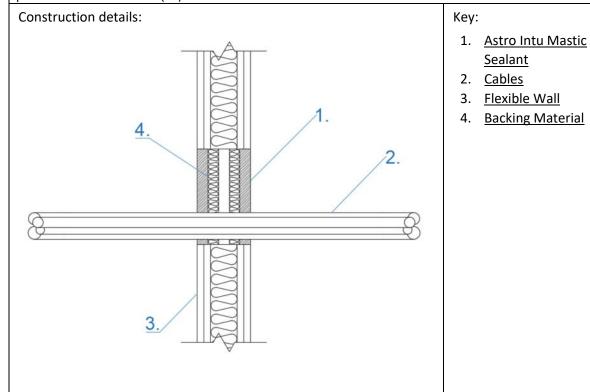
A.1.6.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification
Copper or steel pipe 159 mm diameter/ 2- 14.2 mm wall thickness insulated with stone wool ≥50 mm thick, ≥90kg/m³ (C/S)	10	10	PE backing rod, glass wool, stone wool or ceramic wool	0	E 60 C/U, C/C, EI 45 C/U, C/C

A.2 Flexible and rigid wall constructions with wall thickness of minimum 100 mm

A.2.1 Double sided penetration seal with cables and conduits

Penetration Seal: Cables and conduits fitted within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with Stone wool or ceramic wool (20 mm 45kg/m³). Minimum separation between penetration seals 200 mm (a2).

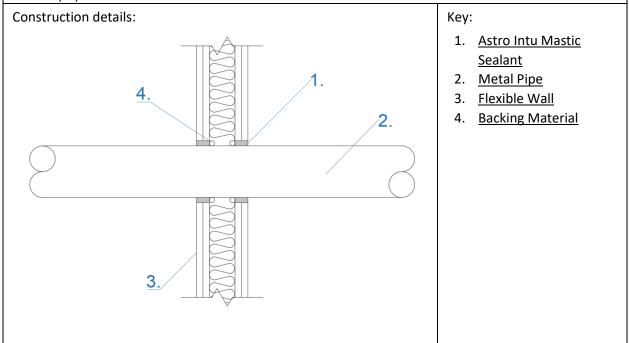


A.2.1.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification	
Cable bunch ≤100 mm Ø					EI 120	
PVC conduits ≤16 mm Ø			Stone wool or		EI 120	
Steel/Copper conduits ≤16 mm Ø	20	180 x 180	ceramic wool (20 mm	10	E 120, El 20	
Cables ≤50 mm Ø				45kg/m³)		E 90, EI 60
Cables ≤21 mm Ø					EI 120	

A.2.2 Double sided penetration seal with metallic pipes

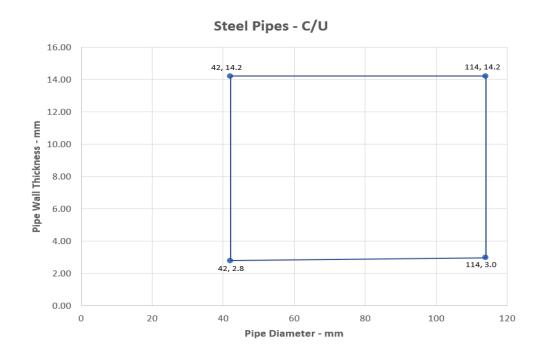
Penetration Seal: Metallic pipes (single) fitted centrally within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).



A.2.2.1

Penetration Service	Depth	Annular	Backing	Classification
	(mm)	(mm)	Material	
Steel pipe 42 mm diameter/ 2.8-14.2 mm wall thickness	25	10	PE backing rod, glass wool,	E 120 C/U, C/C, EI 45 C/U, C/C
Steel pipe 42-114mm diameter/ 3- 14.2mm wall thickness*	23	10	stone wool or ceramic wool	E 120 C/U, C/C, EI 20 C/U, C/C

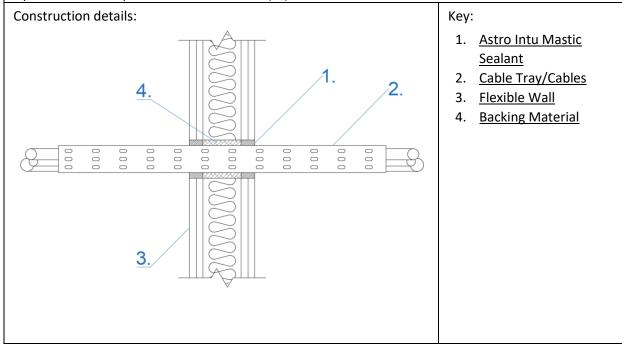
^{*} See below graphs for interpolated pipe sizes and permitted wall thicknesses



A.3 Flexible and rigid wall constructions with wall thickness of minimum 120 mm

A.3.1 Double sided penetration seal with cable trays

Penetration Seal: Cables trays with cables penetrating through a flexible or rigid wall construction and sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).



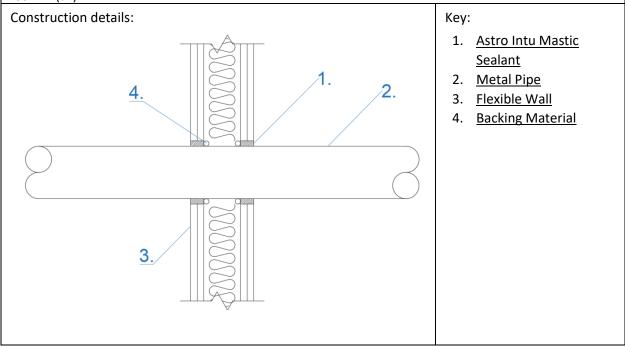
A.3.1.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification
Steel cable tray ≤450 mm wide loaded with cables ≤21 mm Ø	25	490 x 100	Stone wool or ceramic wool (≥35 mm ≥80kg/m³)	20	E 120, El 90
C1, C2, D1 and D2 Cables*	25	200 x 100	PE backing rod, glass wool, stone wool or ceramic wool	20	E 90, EI 60

^{*} As defined in EN 1366-3: 2009, Annex A

A.3.2 Double sided penetration seal with metallic pipes

Penetration Seal: Metallic pipes (single) fitted centrally within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).



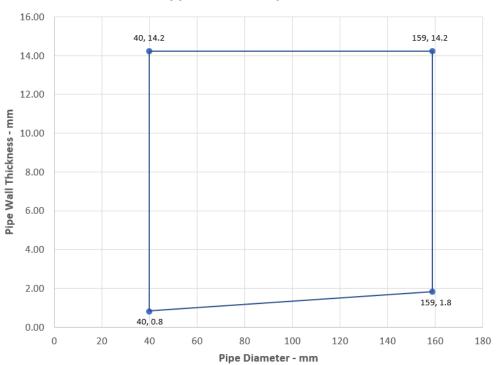
A.3.2.1

Penetration Service	Depth (mm)	Annular (mm)	Backing Material	Classification
Copper or steel pipe 15-40 mm diameter/ 0.8-14.2 mm wall thickness				E 120 C/U, C/C, EI 15 C/U, C/C
Copper or steel pipe 40-159 mm diameter/ 1.8-14.2 mm wall thickness*				E 120 C/U, C/C,
Copper or steel pipe 40 mm diameter/ 0.8-14.2mm wall thickness insulated with Astro Thermal defense wrap to both sides of the wall at 300 mm (L/I)	25	10	PE backing rod, glass wool, stone wool or ceramic wool	E 120 C/U, C/C, EI 90 C/U, C/C
Copper or steel pipe 40-159 mm diameter/ 1.8-14.2 mm wall thickness insulated with Astro Thermal defense wrap to both sides of the wall at 300 mm (L/I)*			cerume woon	E 120 C/U, C/C, El 20 C/U, C/C

^{*} See below graphs for interpolated pipe sizes and permitted wall thicknesses

Page 18 of 27 of European Technical Assessment 20/1088 issued on 2023-11-23

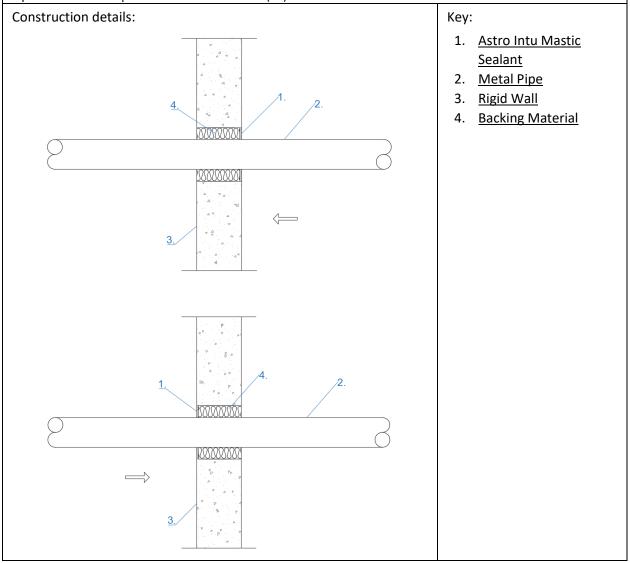




A.4 Rigid wall constructions with wall thickness of minimum 150 mm

A.4.1 Double side penetration seal with metallic pipes

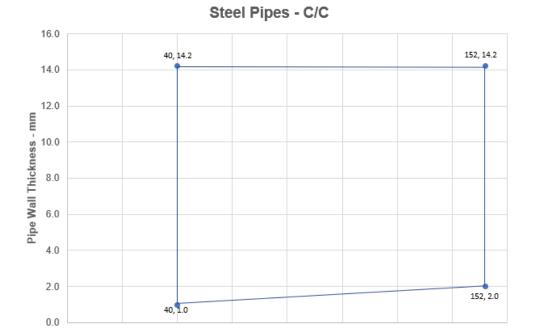
Penetration Seal: Metallic pipes (single) fitted at any position within the aperture, sealed with Astro Intu Mastic sealant to either side of the wall, backed with Stone wool or ceramic wool (≥144 mm ≥80kg/m³). Minimum separation between penetration seals 200 mm (a2).



A.4.1.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification
Steel pipe 40-152 mm diameter/ 2.5- 14.2mm wall thickness*	6	Pipe Ø + 50 mm	Stone wool or ceramic wool (≥144 mm ≥80kg/m³)	0	E 240 C/C
Steel pipe 40 mm diameter/ 1.5-14.2 mm wall thickness	6	Pipe Ø + 50 mm	Stone wool or ceramic wool (≥144 mm ≥80kg/m³)	0	E 240 C/C, EI 120 C/C

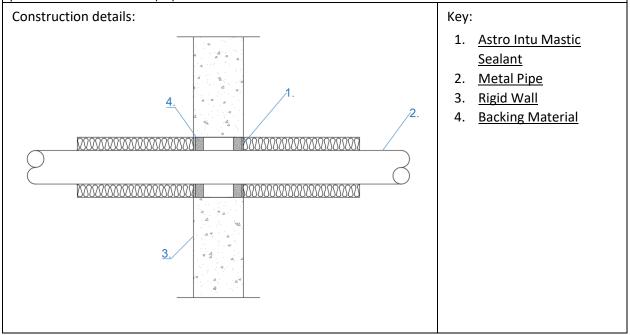
^{*} See below graphs for interpolated pipe sizes and permitted wall thicknesses



Pipe Diameter - mm

A.4.2 Double side penetration seal with insulated metallic pipes

Penetration Seal: Insulated metallic pipes (single) fitted at any position within the aperture, sealed with Astro Intu Mastic sealant to both sides of the wall, backed with various backing materials. Minimum separation between penetration seals 200 mm (a2).



A.4.2.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification
Copper or steel pipe 35-159mm diameter/ 2-14.2 mm wall thickness insulated with stone wool 50 mm thick 100kg/m³ (C/I)*	5	Pipe Ø + 55 mm	PE backing rod, glass wool, stone wool or ceramic wool	0	EI 240 C/U, C/C

^{*} See below graphs for interpolated pipe sizes and permitted wall thicknesses

Page 22 of 27 of European Technical Assessment 20/1088 issued on 2023-11-23

16.0

14.0

12.0

10.0

8.0

6.0

4.0

2.0

35, 1.0

40

60

80

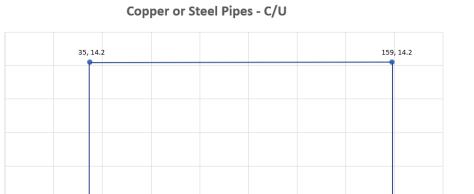
Pipe Diameter - mm

100

120

20

Pipe Wall Thickness - mm



159, 2.0

160

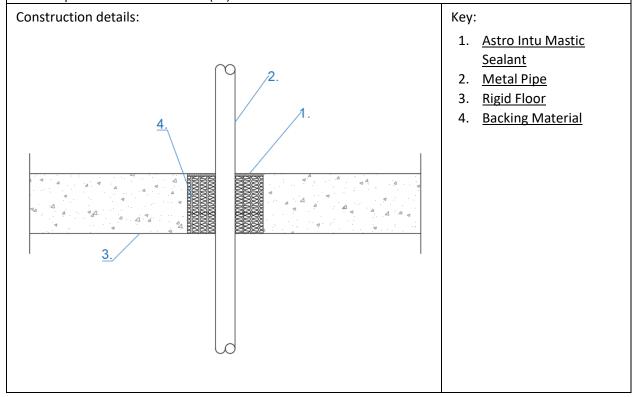
140

180

A.5 Rigid floor constructions with floor depth of minimum 150 mm

A.5.1 Penetration seal with metallic pipes

Penetration Seal: Metallic pipes (single) fitted within the aperture, sealed with Astro Intu Mastic sealant on the top side of the floor, backed with Stone wool or ceramic wool (≥145 mm ≥45kg/m³). Minimum separation between penetration seals 200 mm (a2).

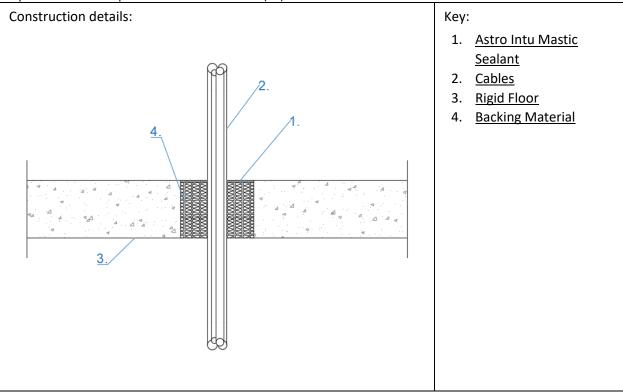


A.5.1.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification		
Copper or steel pipe 42-159 mm diameter/ 1-14.2 mm wall thickness	5	200 x 200	Stone wool or ceramic wool (≥145	20	20	20	E 180 C/U, C/C
Copper or steel pipe 42 mm diameter/ 1- 14.2 mm wall thickness	5	200 X 200	mm ≥45kg/m³)		E 240 C/U, C/C		

A.5.2 Penetration seal with cables

Penetration Seal: Cables and conduits fitted at any position within the aperture, sealed with Astro Intu Mastic sealant to the top side of the floor, backed with Stone wool or ceramic wool (≥145 mm ≥45kg/m³). Minimum separation between penetration seals 200 mm (a2).



A.5.2.1

Penetration Service	Depth (mm)	Maximum Aperture Size (mm)	Backing Material	Minimum Distance to Edge of Aperture (mm)	Classification
Telecoms cables ≤21 mm diameter in cable bunch ≤100 mm diameter					E 45, El 15
PVC conduits ≤16 mm diameter					E 45, EI 15
Steel or copper conduits ≤16 mm diameter	5	200 x 200	Stone wool or ceramic wool (≥145 mm ≥45kg/m³)	0	E 45, EI 15
Cables ≤80 mm diameter			<i>3, ,</i>		E 90, EI 45
Cables ≤50 mm diameter					E 90, EI 45
Cables ≤21 mm diameter					E 240, EI 90

ANNEX B – Air Permeability - Astro Intu Mastic

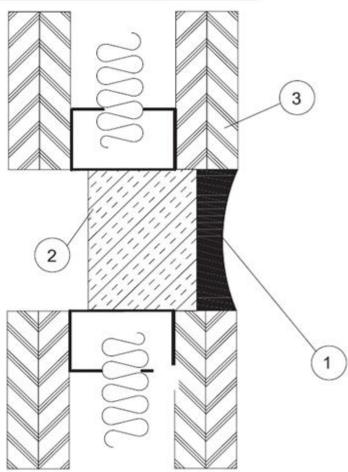
Product tested	25 mm thick x 30 mm wide Astro Intu Mastic intumescent sealant			
Sui	Result			
	Pressure (Pa)	Leakage (m³/h)	Leakage (m ³ /m ² /h)	
	50	0.0	0.0	
	100	0.0	0.0	
	150	0.1	2.8	
Results under negative	200	0.1	2.8	
chamber pressure	250	0.1	2.8	
	300	0.0	0.0	
	450	0.1	2.8	
	600	0.1	2.8	
	50	0.0	0.0	
	100	0.0	0.0	
	150	0.0	0.0	
Results under positive	200	0.0	0.0	
chamber pressure	250	0.0	0.0	
	300	0.0	0.0	
	450	0.1	2.8	
	600	0.1	2.8	

ANNEX C – Airborne Sound Insulation - Astro Intu Mastic

C.1 Astro Intu Mastic sealant at 15 mm deep in the following configuration

Astro Intu Mastic sealant tested to EN 10140-2010 THROUGH A FLEXIBLE CONSTRUCTION

ACOUSTIC TEST RE	SULTS
Partition & Sealant Result	63 Rw dB
Sealant Result	51 Rw dB
Sealant Result	61 Dnew dB



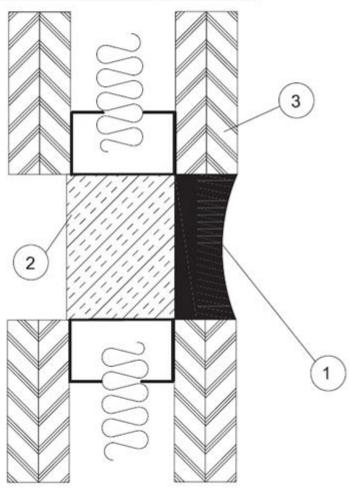
- 1 Astro Intu Mastic sealant to one side of wall 15mm depth
- 2 55mm DEPTH STONE WOOL 60kg DENSITY
- 3 CONSTRUCTING ELEMENT RATED TO 65 dB

BWR 5 Protection against noise				
Assessment method Essential characteristic Product performance				
EN 10140-1,2,4,5/ EN ISO 717-1	Airborne sound insulation	Rw (C;Ctr)= 63(-1;-7)		

C.2 Astro Intu Mastic sealant at 25 mm deep in the following configuration

Astro Intu Mastic sealant tested to EN 10140-2010 THROUGH A FLEXIBLE CONSTRUCTION

ACOUSTIC TEST RE	SULTS
Partition & Sealant Result	63 Rw dB
Sealant Result	51 Rw dB
Sealant Result	61 Dnew dB



- 1 Astro Intu Mastic sealant to one side of wall 25mm depth
- 2 55mm DEPTH STONE WOOL 60kg DENSITY
- 3 CONSTRUCTING ELEMENT RATED TO 65 dB

BWR 5 Protection against noise					
Assessment method	Essential characteristic	Product performance			
EN 10140-1,2,4,5/ EN ISO 717-1	Airborne sound insulation	Rw (C;Ctr)= 63(-1;-7)			